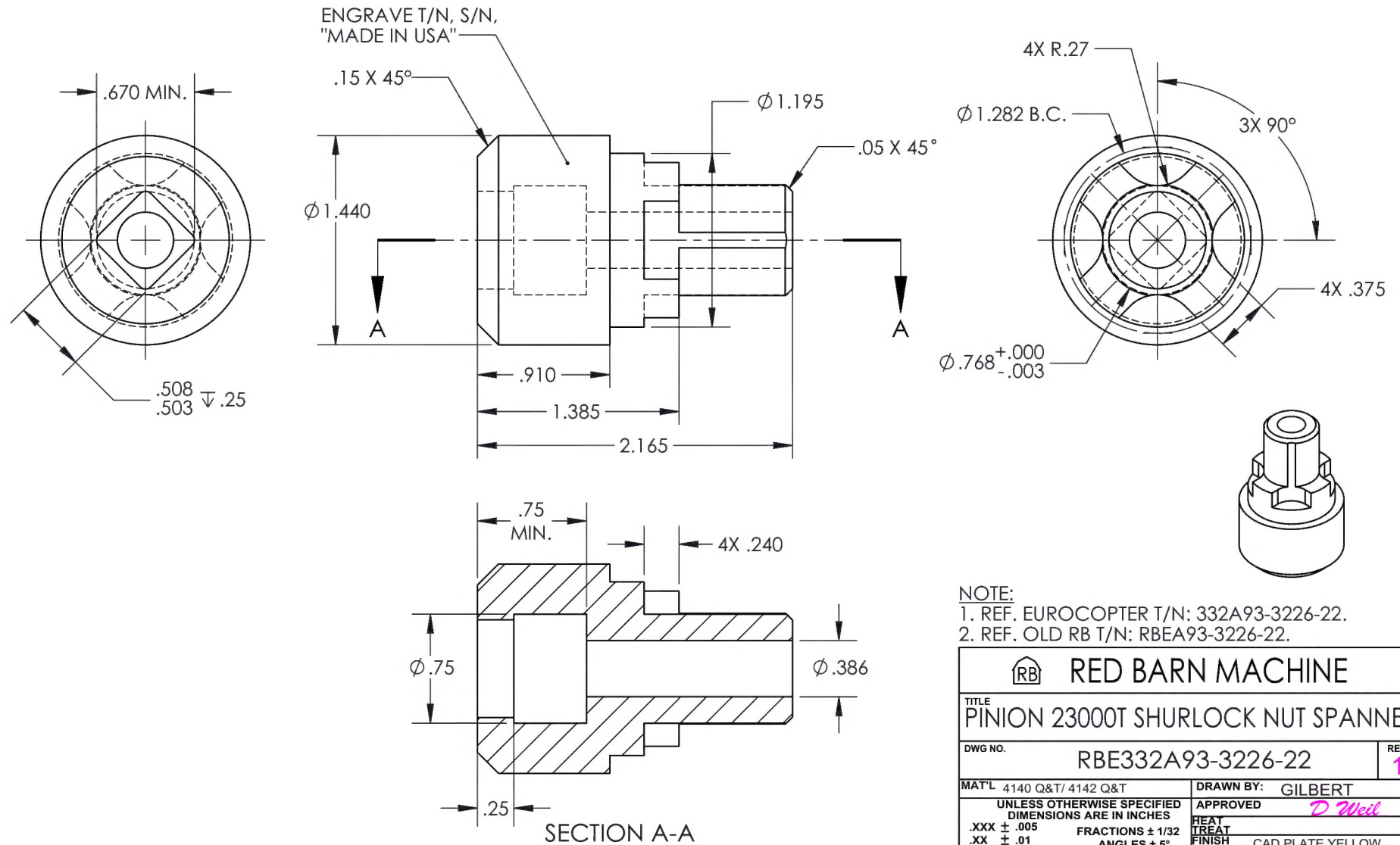


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0013	CH'D INTERNAL RELIEVE DEPTH WAS 1.00 IS .75 AND CH'D DIAMETER WAS Ø.780 IS Ø.75. ADDED .670 MIN. DIMENSION TO THE SQUARE DRIVE. ADDED NOTE 1.	1/15/2015	RJC	JAG



RED BARN MACHINE			
TITLE PINION 23000T SHURLOCK NUT SPANNER			
DWG NO. RBE332A93-3226-22			REV 1
MAT'L 4140 Q&T/ 4142 Q&T		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005	FRACTIONS ± 1/32	HEAT TREAT	
.XX ± .01	ANGLES ± 5°	FINISH CAD PLATE YELLOW	
.X ± .1		SPEC QQ-P-416F, TYPE II, CLASS II	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		EUROCOPTER	
SCALE	1:1	DATE	4/22/2011
		SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	PINION	4140 Q&T/ 4142 Q&T		1